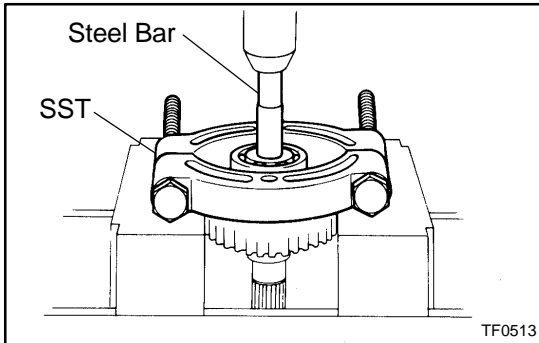


REPLACEMENT

1. REMOVE FRONT BEARING

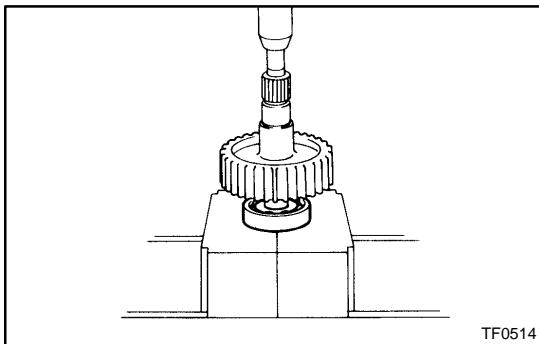
Using a press, remove the front bearing.



2. REMOVE REAR BEARING

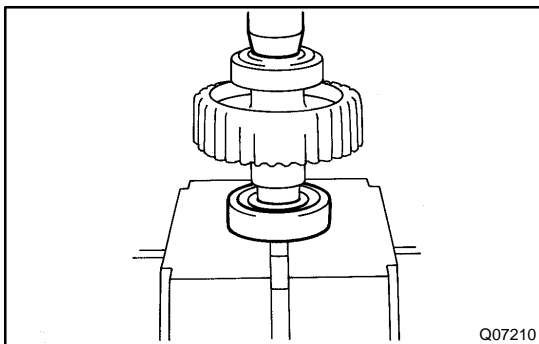
Using SST, a press and steel bar, remove the rear bearing.

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3. INSTALL REAR BEARING

Using a press, install a new rear bearing.



4. INSTALL FRONT BEARING

Using a press, install a new front bearing.